

FIG. 1

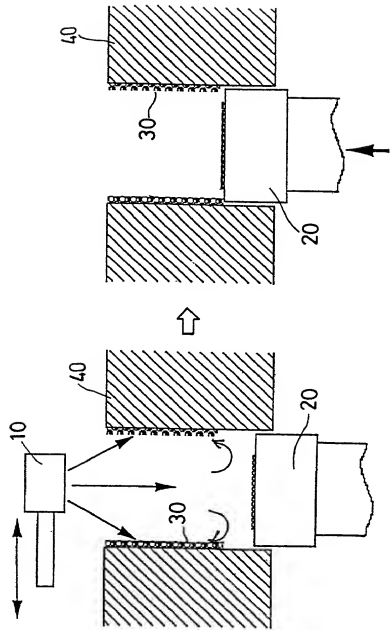
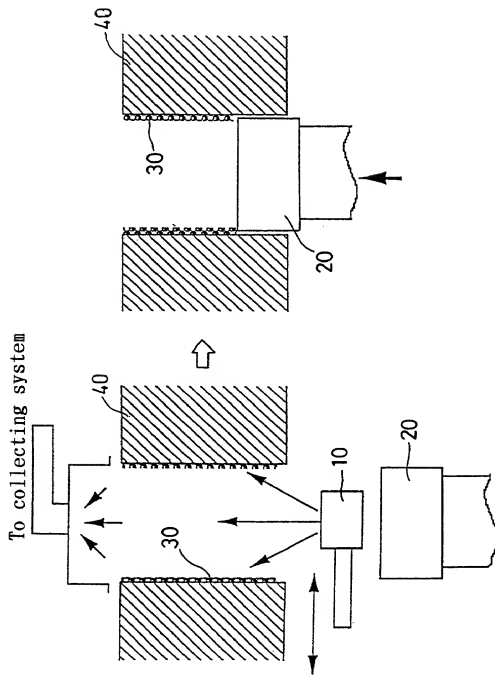


FIG. 2



[illegible]

FIG. 3

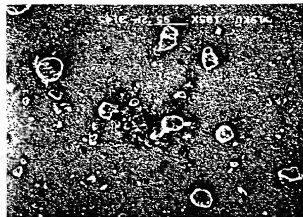


FIG. 4

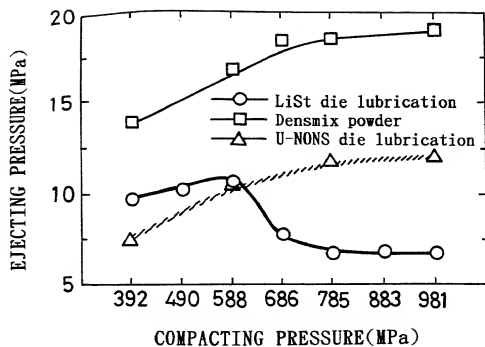


FIG. 5

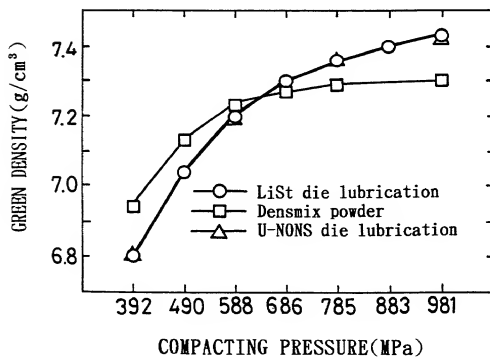


FIG. 6

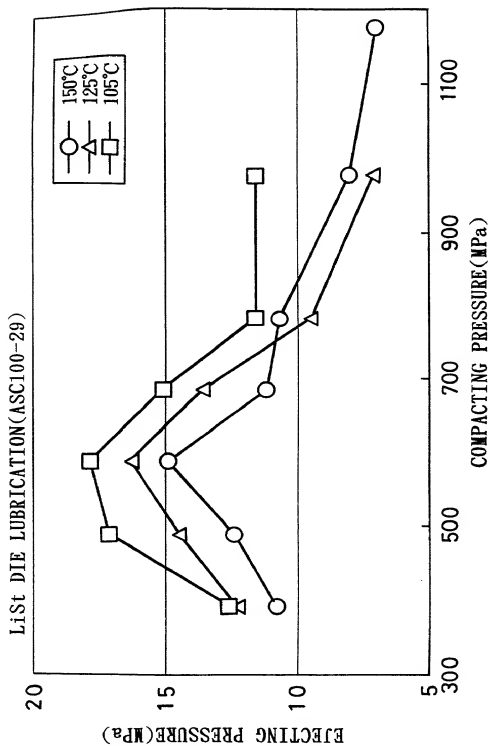


FIG. 7

LiSt DIE LUBRICATION(ASC100-29)

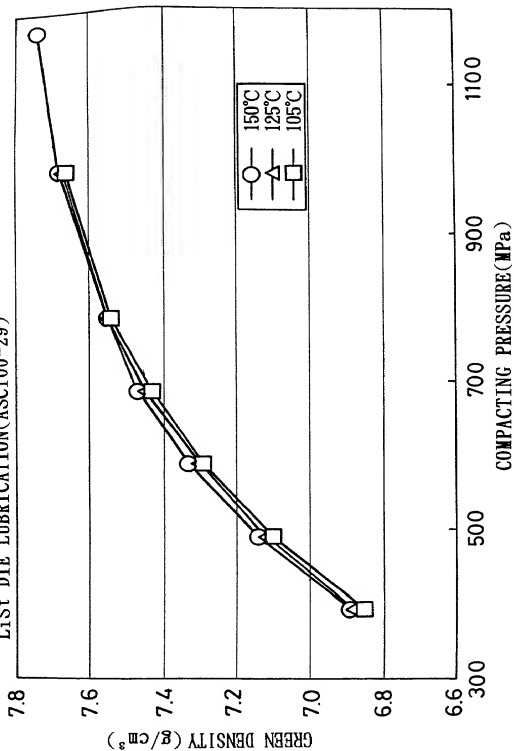


FIG. 8

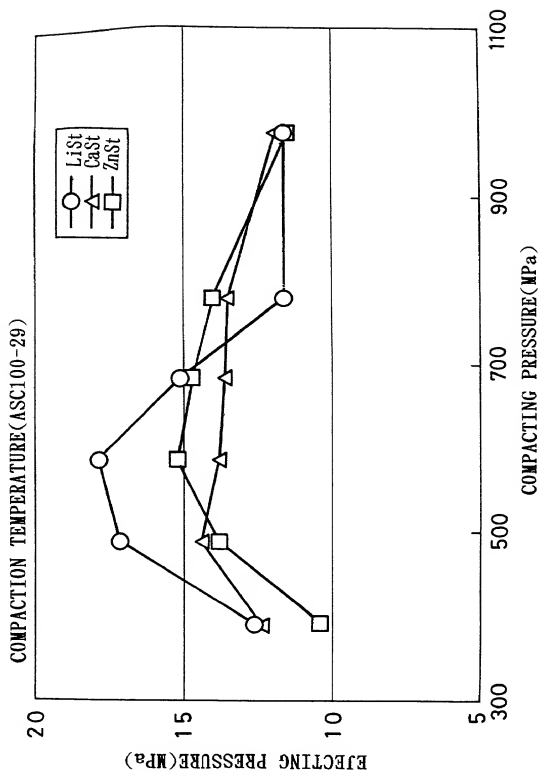


FIG. 9

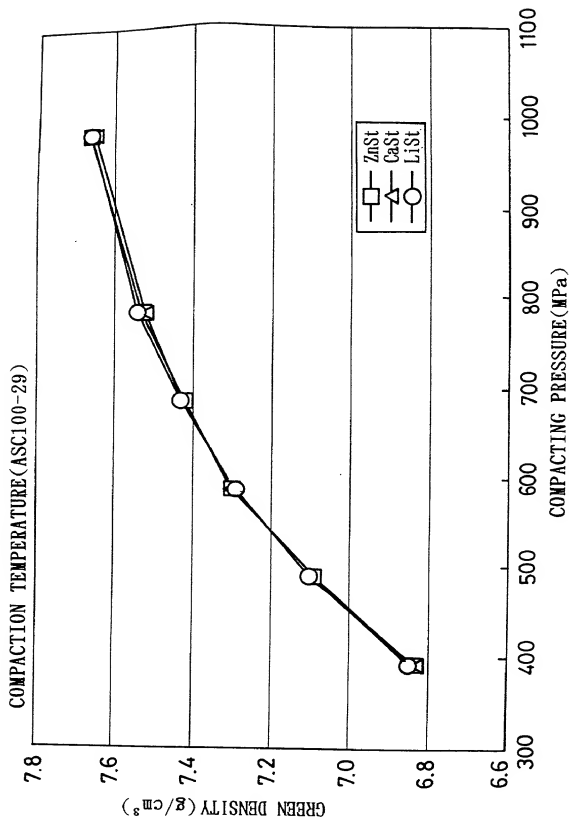


FIG. 10

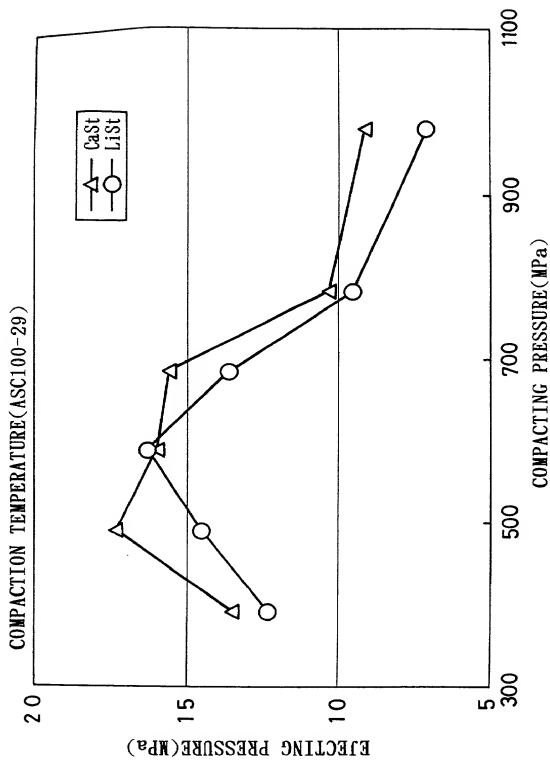


FIG. 11

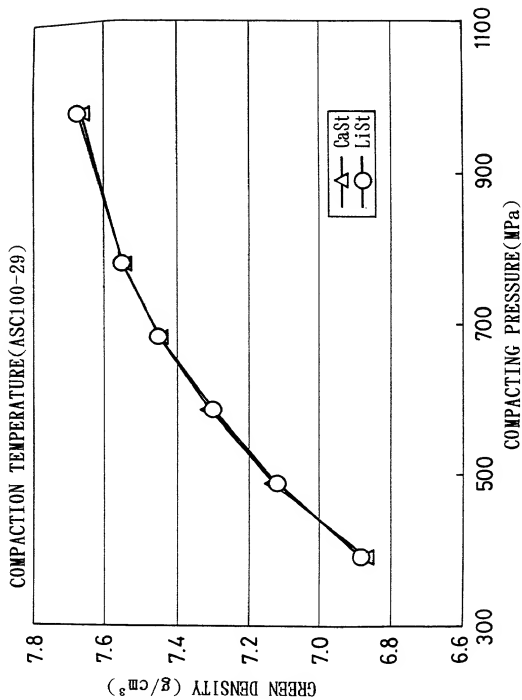


FIG. 12

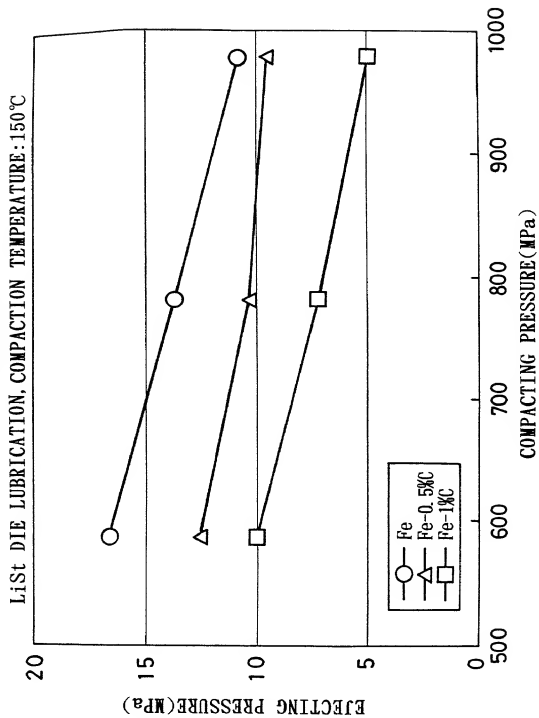


FIG. 13

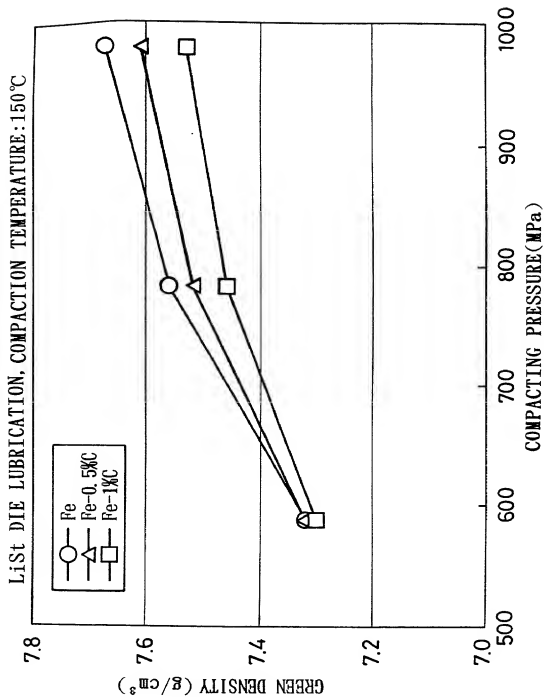


FIG. 14

COMPACTION TEMPERATURE : ROOM TEMPERATURE
(103V-0.5% C+0.8% Lub.)

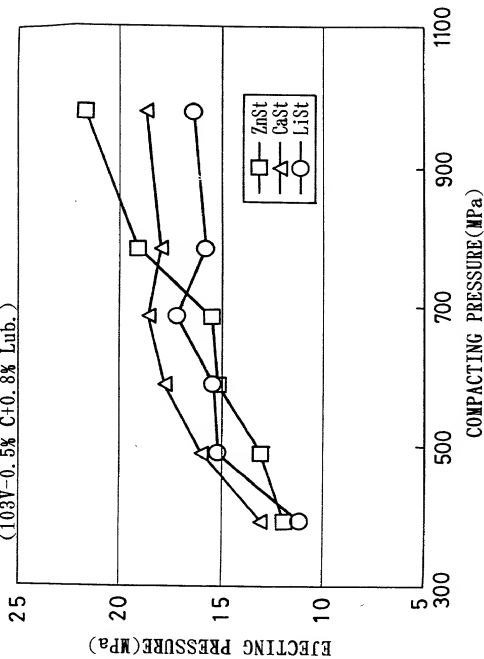


FIG. 15

COMPACTION TEMPERATURE : ROOM TEMPERATURE
(103V-0.5% C+0.8% Lub.)

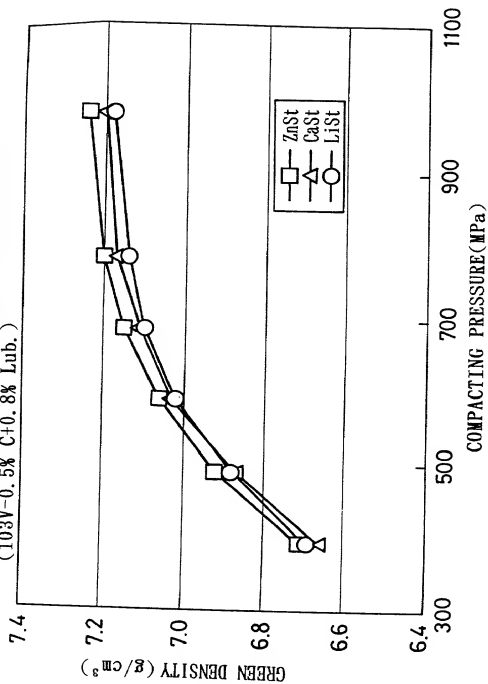


FIG. 16

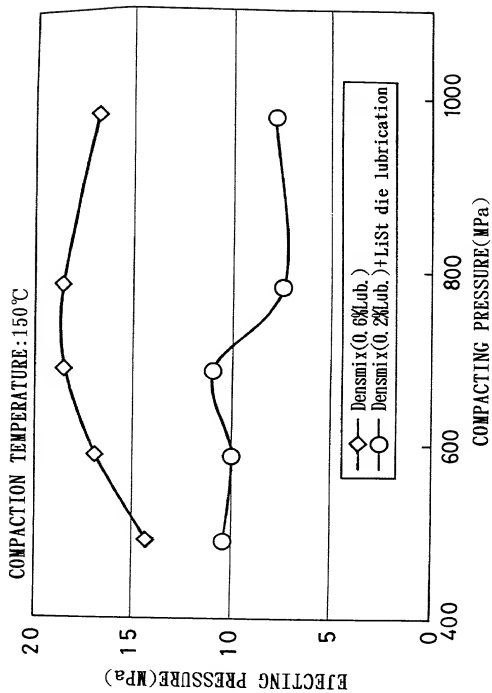


FIG. 17

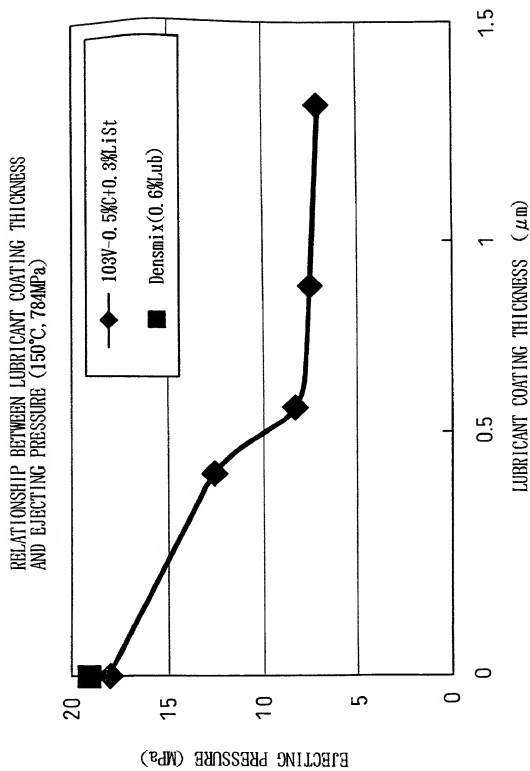


FIG. 18

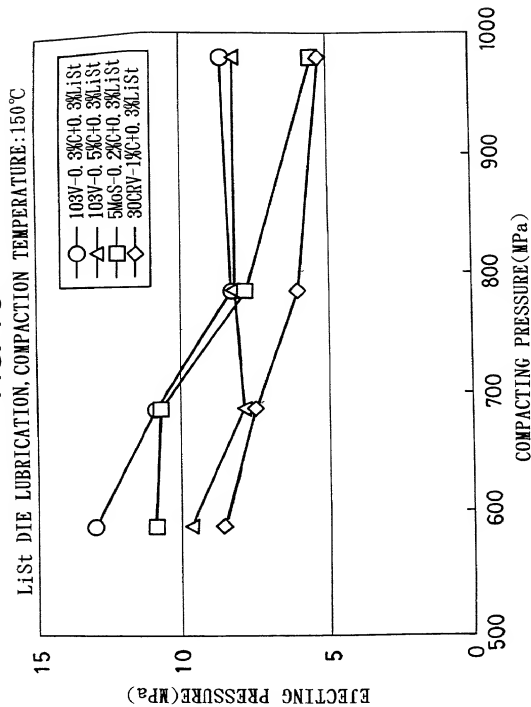


FIG. 19

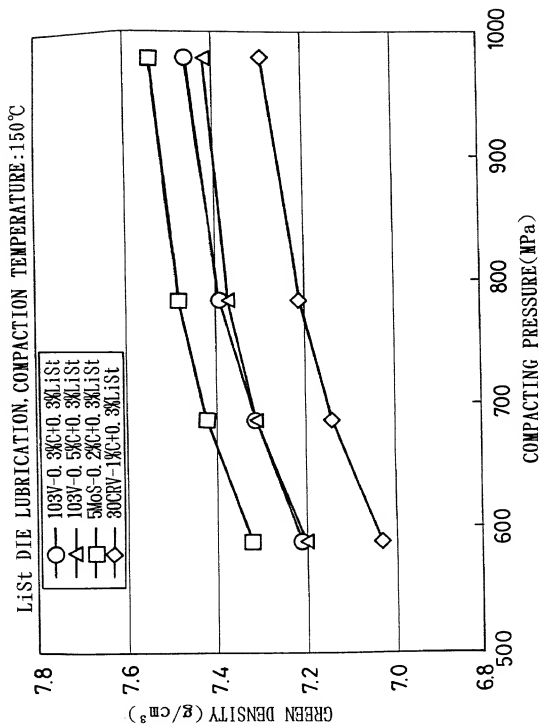


FIG. 20

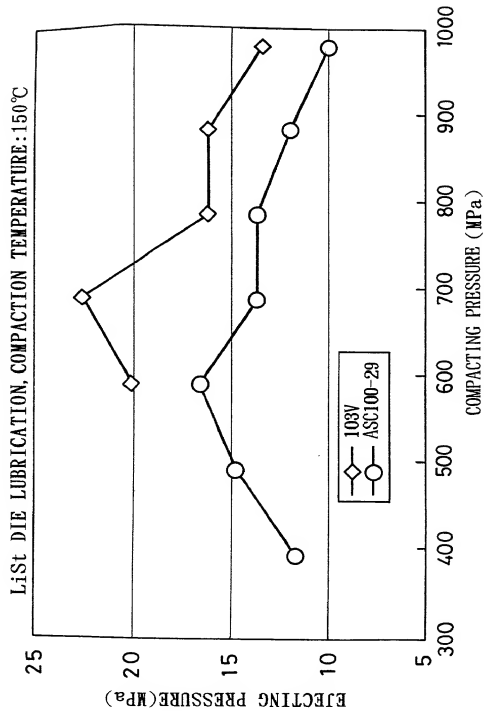


FIG. 21

